	er ID 81930 rch 21, 2012 9:22:28 2	4 <i>M</i>	*81930*								Page 1		
Item ID: Revision ID: Item Name: Start Date:		ety: 1.00	*1*	Accept	*N900		100)*	Setup	Start Stop	ı	S1* S2*	
Required Date: Reference:	3/26/2012 Req'd (Qty: 1.00	*1*		Customer	:							
Approvals:	Process Plan: O	MF	Date: \2-03-2	7 Tooling:		Date:			Run	Start Stop	_	R1* R2*	
Sequence ID/ Work Center II	Operation Description			Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp	
Draw Nbr	Revision Nbr				·								
ICAD412-702	REV 4		•										
100 *100* Small Fab		Memo		0.00					5/	5,6		(2)	<u></u>
Small Fab		Assemble as p	er dwg ICA D412-702	p.49					/	,		•	
¹⁰ *11∩*	QC5- Inspe	ect part complete	eness to step on W/O	0.00				1	() 2 <u>/03</u> / <u>.</u>	- 1	SRR	
QC Quality Control		Memo		0.00				/		<u> 703</u> [<u> </u>	740	
20				0.00						/			
120 Packaging		Memo		0.00				12/3	12	z	<i></i>		
ackaging		CHG001	/N & CHG# and pack for	or shipping as per PPP D41	2-702-309								

W/O:		WORK ORDER CHANGES												
DATE	STEP	PR		Ву	Date (Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector						
Part No		PAR #:	Fault Cate	egory:	_ NCF	R: Yes I	No DQA:		Date:					
	R	esolution:	Disposition: QA				sed:		Date:					
NCR:		,	WORK ORE	DER NON-CONFORM	ANCE	(NCR))							
DATE	0750	Description of NC	Corrective Action Section B				Verification		Approval	Approval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector				
							,							
					-									

Work Order ID 81930 Wednesday, March 21, 2012 9:22:28 AM				*819	730*							Page 2	2
Item ID: Revision ID: Item Name: Start Date: Required Date: Reference:	D412-702-3 Harness Asser 3/21/2012 3/26/2012		*1* *1*	Accept	*N900 Cust Item Customer:		100) *	Setup	Start Stop	IV	S1* S2*	
Approvals:	Process Pla QC:	n:	Date:	Tooling: SPC (Y/N):	The second secon	ate:			Run	Start Stop	*N *N	R1* R2*	
Sequence ID/ Work Center II 130 *130* QC Quality Control)	Operation Description QC21- Final Inspection - Memo	Work Order Release	Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accept Qty	t Rej Qty	12	Reject Number	Insp. Stamp 26	X 3

W/O:		WORK ORDER CHANGES												
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
			·											
Part No		PAR #:												
	R	esolution:						Date:						
NCR:	,	\	WORK ORI	DER NON-CONFORMA	NCE (NCF	()								
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	Section B Sign & Date		cation ion C	Approval Chief Eng	Approval QC Inspector					
			Office Ling	Office Ling	Date		.							
					,									
									·					

Picklist Print

Wednesday, March 21, 2012 9:22:28 AM

Work Order ID:

81930

Parent Item:

D412-702-309

Parent Item Name:

Harness Assembly

Start Date: 3/21/2012

Required Date: 3/26/2012

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:	IPP Rev:A new iss	sue DD 10.04.30	verified	EC									
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit o Measu		Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3573-3		Manufactured	No			100	Each	4.0000	1	1	01		
Adapter									CA TOTAL STATE OF THE STATE OF		<u> </u>	2/0,	3/21
				Location		Loc Qty		Loc Code				-	1
				GA		. 4				/			
				. 694	162	4				/	11.		, ,
D4088-041		Manufactured	No			100	Each	14.0000	1	1,		. ~ /	_ /
Shoulder Harness									COMMONDATION IS - LANCE		-JU/	2/0	5/20
				Location		Loc Qty		Loc Code		. /			l
				ST267		14							
				754	.43	14				<u>/</u>			/ i
MS24693-S272		Purchased	No			100	Each	381.0000	4	4		, , , , ,	/2/
Screw													<u> </u>
				Location		Loc Qty		Loc Code				,	
				GA		340				/			
				118	352	340				/			
				ST288	201	41				* ***			
				116. 116		11			 				
				117		28			-				1 1
AN960JD10LL		Purchased	No			100	Each	3,609.0000	4		01	,	/
Washer		-						,			2 /Si	2/0	3/21
				Location		Loc Qty		Loc Code			7		/
				ST337A		3609							
				1908	85	368							
				1960	00	3241			4	7			
									•				

W/O:		<u></u>	\A/	ORK ORDER CHANG	EC					
DATE	STEP		PROCEDURE CHANGE						Approval	
DATE	SIEP		Ву	Date	Qty	Chief Eng / Prod Mgr	QC Inspector			
							ı		:	
					,					
Part No	•	PAR #:	Fault Cate	egory:	NCR: Yes	No D C	QA:	Date: _		
Res					QA: N/C Closed: Date:					
NCR:			WORK ORD	DER NON-CONFORMA	NCE (NC	R)	,			
		Description of NC		Corrective Action Section	on B	Verifi		Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Sec	tion C	Chief Eng	QC Inspector	
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							*			
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Picklist Print

Wednesday, March 21, 2012 9:22:28 AM

Page 2

Work Order ID:

81930

Parent Item:

D412-702-309

Parent Item Name:

Harness Assembly

MS21042L3 Nut

Purchased

No

119075

2,991.0000

Start Date: 3/21/2012

Start Qty: 1.00

Required Date: 3/26/2012

Required Qty: 1.00

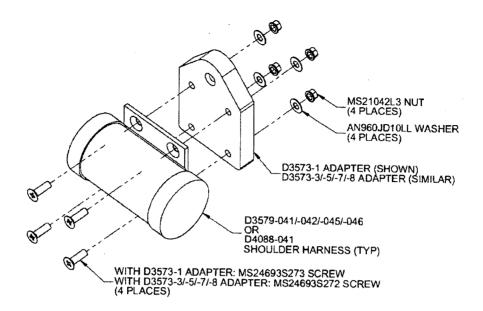
Location	Loc Qty	Loc Code
ST300	2991	
117441	16	
117885	32	
118451	5	
118927	3	
119017	2762	

173

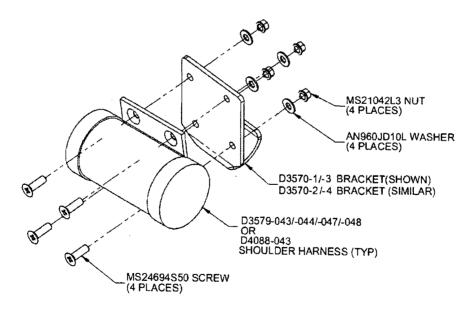
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W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CH		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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		***************************************					ļ						
Part No	•	PAR #:	Fault Cate	egory:	NCR: Yes	No DQ	A:	Date:					
	Re	esolution:	ition: Disposition:					Date: _					
NCR:			WORK ORE	DER NON-CONFORM	ANCE (NCR	3)							
DATE	STEP	Description of NC			tion B	Verific		Approval	Approval				
	J.L.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date			Chief Eng	QC Inspector				
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							··· · · · · · · · · · · · · · · · · ·						
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<u>DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B OR -301/-303/-305/-307/-309/-315/-317 HARNESS ASSEMBLIES</u>



DETAIL 'L' D412-702-111A/-111B/-113A/-113B OR -311/-313/-321/-323 HARNESS ASSEMBLIES

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W/O:			W	ORK ORDER CHANG	ES			
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		N.						
					Ì			
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQA:	Date: _	
	R	esolution:	Dispositio	n:	QA: N/C CI	osed:	Date: _	 -
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NCF	(1)		
DATE	STEP	Description of NC			ion B	Verification	Approval	Approval
DAIL	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section C	Chief Eng	QC Inspector
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